

On page 5, line 6, after "striker 12", insert --(horizontal position)--.

On page 5, line 7, after "is locked", insert --(horizontal position)--.

On page 5, line 11, after "unlocked", insert --(vertical position)--.

On page 9, line 1, replace "a" with --an end--.

On page 9, line 9, after "The", insert --end--.

On page 9, line 14, after "that the", insert --end--

On page 9, line 16, after "of the", insert --end--.

On page 9, line 22, after "to the", insert --end--.

On page 9, line 24, after "of the", insert --end--.

On page 9, line 29, after "of the", insert --end--.

On page 9, line 33, after "the", insert --end--.

IN THE CLAIMS

Kindly cancel claims 2-7 and 13, and amend claims 8-12 as follows:

1. ~~8.~~ (Twice Amended) In a needle-free single use injection device of a pharmaceutical product, the device having a cap relatively movable relative to a device body for triggering a percussion member contained in the body, a cartridge mounted to [an] a delivery end of the device [opposite the cap], the cartridge containing the product and driven by the percussion member, and the cartridge comprising:

a receptacle of preselected material and containing a single use quantity of the pharmaceutical product;

*C2*  
a single orifice formed in the receptacle for providing an exit for a jet of injected pharmaceutical product;

an envelope made of a preselected material and molded over the receptacle;

an end cap removably covering [an] a delivery end of the cartridge that includes the single orifice;

an elastomeric seal located in a central portion of the end cap for sealing the orifice;

*CJ* and further wherein the end cap has lateral walls which enclose the delivery end of the [said] cartridge, the walls of the end cap being provided[, at their ends,] with raised zones allowing them to be clipped into impressions provided on the outer lateral walls of the cartridge, thus ensuring that the end cap is held on the cartridge.

*29.* (Thrice Amended) In a needle-free single use injection device of a pharmaceutical product, the device having a cap relatively movable relative to a device body for triggering a percussion member contained in the body, a cartridge mounted to [an] a delivery end of the device [opposite the cap], the cartridge containing the product and driven by the percussion member, and the cartridge comprising:

a receptacle of preselected material and containing a single use quantity of the pharmaceutical product;

*C3* a single orifice formed in the receptacle for providing an exit for a jet of injected pharmaceutical product;

an envelope made of a preselected material and molded over the receptacle;

an end cap removably covering [an] a delivery end of the cartridge that includes the single orifice;

an elastomeric seal located in a central portion of the end cap for sealing the orifice;

and further wherein an outer wall of the end cap forms a grip zone which allows a user to position studs of the cartridge in line with bayonets of the injection device.

*JK 3* *10.* (Twice Amended) In a needle-free single use injection device of a pharmaceutical product, the device having a cap relatively movable relative to a device body for triggering a percussion member contained in the body, a cartridge mounted

to [an] a delivery end of the device opposite the cap, the cartridge containing the product and driven by the percussion member, and the cartridge comprising:

    a receptacle of preselected material and containing a single use quantity of the pharmaceutical product;

    a single orifice formed in the receptacle for providing an exit for a jet of injected pharmaceutical product;

    an envelope made of a preselected material and molded over the receptacle;

    an end cap removably covering [an] a delivery end of the cartridge that includes the single orifice;

    an elastomeric seal located in a central portion of the end cap for sealing the orifice;

    and further wherein the elastomeric seal is obtained during simultaneous moulding operation of the cap.

*QK* 4  
11. (Twice Amended) In a needle-free single use injection device of a pharmaceutical product, the device having a cap relatively movable relative to a device body for triggering a percussion member contained in the body, a cartridge mounted to [an] a delivery end of the device opposite the cap, the cartridge containing the product and driven by the percussion member, and the cartridge comprising:

    a receptacle of preselected material and containing a single use quantity of the pharmaceutical product;

    a single orifice formed in the receptacle for providing an exit for a jet of injected pharmaceutical product;

    an envelope made of a preselected material and molded over the receptacle;

    an end cap removably covering [an] a delivery end of the cartridge that includes the single orifice;

    an elastomeric seal located in a central portion of the end cap for sealing the orifice;